

Inspection and Maintenance Intervals

Low Voltage Controls & Distribution

Distribution Boards
& Motor Control Centers

www.siemens.com/lowvoltage

Inspection and Maintenance

	Work to be done	annual	every 5 years
1.	Inspection		
1.1	General visual inspection	X	
1.2.	Move withdrawable circuit breaker into test position and check all functions	X	
1.3.	Move withdrawable units into test position and check all functions	X	
1.4.	Perform several trial opening and closing operations on fix-mounted switching devices and check all functions	X	
1.5.	check accessories for completeness and proper state	X	
2.	Maintenance		
2.1	Clean entire switchboard inside and outside ¹⁾ , check connections		X
2.2	Clean and grease isolating contacts with Longtherm 2 Plus		X
2.3	Function test, recommissioning		X

1) for increased amounts of dirt deposits shorten the maintenance intervals