

# SIEMENS

free of charge

## Support for Industry

<https://support.industry.siemens.com>



Telephone during office hours

**Automation Systems & Drive Technology**

+32(0)2 536 29 00

**CNC Technology**

+32(0)2 536 98 35

**Low-voltage Equipments**

+32(0)2 536 27 92

**Motion Control Systems**

+32(0)2 536 75 64

**Installation Equipment & LOGO!**

+32(0)2 536 26 20

**Process Instrumentation & Analytics**

+32(0)2 536 76 06

Send your questions directly to a Siemens expert :

<https://support.industry.siemens.com/My/ww/en/requests>



**TECHNICAL SUPPORT, PRIORITY (working hours)** +32(0)2 536 29 00  
with Automation Value Card (AVC)  
reaction time within 2 hours - [www.siemens.com/avc](http://www.siemens.com/avc)

**TECHNICAL SUPPORT 24h** +32(0)2 536 29 00  
With AVC, Mon-Fri, outside office hours  
worldwide support (1h) by English and German speaking specialists

**REPAIRS & SPARE PARTS** +32(0)2 536 49 71  
[adrepairs.be@siemens.com](mailto:adrepairs.be@siemens.com) 📠 +32(0)2 536 68 51

**ON-SITE SERVICE AND MAINTENANCE, 24 /7** +32(0)2 536 81 81  
[adfieldservice.be@siemens.com](mailto:adfieldservice.be@siemens.com) 📠 +32(0)2 536 81 80

**TRAINING** +32(0)2 536 27 00  
[training.industrie.be@siemens.com](mailto:training.industrie.be@siemens.com)